Dr. Bob Clifford received his Bachelor's degree from Glassboro State College, now Rowan University in New Jersey, his Master's degree from Villanova in Pennsylvania, and his Ph.D. from George Washington University in Washington, DC. He has published and presented over 125 papers in the fields of food, pharmaceutical, environmental, energy, geology, material science, photonics, and cannabis. His first chemistry job was as a summer intern at Campbell Soup Company where he was hired as a full-time employee. After he went back to graduate school he took another job as an intern at the FDA where he was also hired as a full-time employee. After graduating with his Ph.D., he left the FDA for Shimadzu where he has worked for the last 28 years. Bob started Shimadzu as a product specialist and has been promoted through the ranks to General Manager of Marketing.